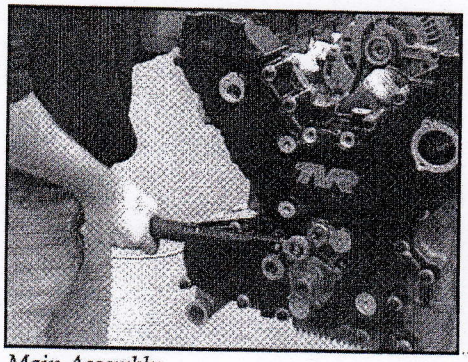
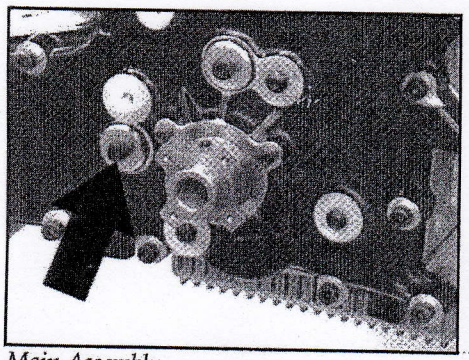


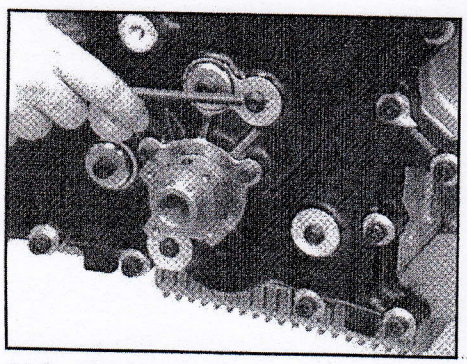
Main Assembly

Torque to 25 ft lbs.



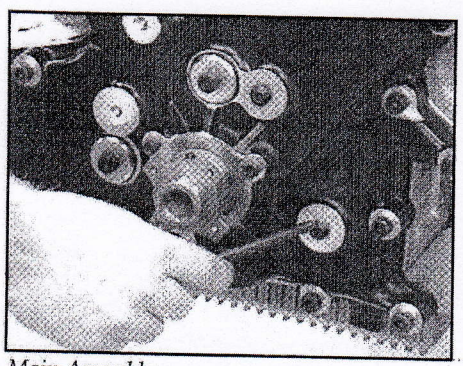
Main Assembly

Repeat for the idler pivot.



Main Assembly

Loctite and fit the two blanking button heads as shown.
(Early engines only)



Main Assembly

Loctite and fit the two blanking button heads as shown...